



Dart Aerospace Ltd.  
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Canada

Tel (613) 632-5200

**D4785-117**  
**Job Sheet 172290**



**Part No:** D4785-117

**Job Qty:** 3 ea

**Part Name:** Rib Assembly



**Part Weight:** 0 lbs

**Status:** Scheduled

**Priority:** Medium

**Job Created:** 2/14/18

**Job Tracking No:**

**Due Date:** 2/21/18

**Created By:** Daniel Labonte

**Type:** Stock

**Description:**

**Note:** DWG REV B SHEET 7 IPP REV:A 13.06.21 DWG REV.B DD VERF:JFS

**Ship Via:**

### Bill of Materials

### Job Routing

| Op No | Operation          | Qty   | Start Date | Due Date | Standard  |         | Workcenter/Supplier   |           | Sign-off        |
|-------|--------------------|-------|------------|----------|-----------|---------|-----------------------|-----------|-----------------|
|       |                    |       |            |          | Setup hrs | Run Hrs | Workcenter / Supplier | Lead Time |                 |
| 90    | Start up Operation | 3 Ea  |            | 2/20/18  | 0.00      | 0.00    | Start Up Large Fab-6  |           | D.M.L 18-2-14   |
| 100   | Large Fab          | 3 pcs |            | 2/20/18  | 0.00      | 1.65    | Large Fab 8           |           | D.M.L 18-2-14   |
| 105   | QC                 | 3 pcs |            | 2/20/18  | 0.00      | 0.00    | QC6                   |           | 24 18-02-16     |
| 107   | Large Fab          | 3 pcs |            | 2/21/18  | 0.00      | 1.65    | Large Fab 1           |           | 24 2018-02-16   |
| 110   | QC                 | 3 pcs |            | 2/21/18  | 0.00      | 0.00    | QC5                   |           | 24 18-02-16     |
| 120   | QC                 | 3 pcs |            | 2/21/18  | 0.00      | 0.00    | QC10                  |           | 24 18-02-16     |
| 130   | Packaging          | 3 pcs |            | 2/21/18  | 0.00      | 0.00    | Packaging3 Large Fab  |           | 24 2018-02-16   |
| 140   | QC21-SA            | 3 Ea  |            | 2/21/18  | 0.00      | 0.00    | QC21                  |           | DAS FEB 20 2018 |

Part Op 100 - 1- Pick D4306-1 and drill and chamfer hole as per dwg D4785 using DT9922

Descriptions: 107 - 1- weld bushing as per dwg D4785

130 - LOCATION: WA004

21  
9-00

### Job BOM

| Part / Item | Component Name | Quantity    | Operation             | Container |
|-------------|----------------|-------------|-----------------------|-----------|
| D4306-1     | Rib            | 3 Ea (1 ea) | 90-Start up Operation | 5032831   |
| D4021-9     | Bushing        | 6 Ea (2 ea) | 107-Large Fab         | 5041079   |

### Job Allocations

| Operation             | Component Part | Required | Inventory | Allocated |
|-----------------------|----------------|----------|-----------|-----------|
| 90-Start up Operation | D4306-1        | 3        | 3         | 0         |
| 107-Large Fab         | D4021-9        | 6        | 158       | 0         |

### Part Specifications

Specifications could not be found.

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**Container No: S042429**



**Part: D4785-117**

**Serial No/Batch: S042429**

**Revision: D4785**

**Inspector:**

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